

PRODUCT DESCRIPTION	Two-component primer based on epoxy resin, solvent-free
PURPOSE	<ul style="list-style-type: none"> > Priming of concrete floors and cement glaze of moderate to strong absorbency; > Binder for levelling mortars and mortar screeds > Used in FLOOR EXPERT EP floor systems.
PROPERTIES	<ul style="list-style-type: none"> > Penetrates deeply into the surface > Blocks the moisture in the substrate up to 4% > High bond strength to the substrate > Easy application
DENSITY	<ul style="list-style-type: none"> > Component A: 1,46 kg/l; > Component B: 1,04 kg/l; > Mixture (A+B): 1,36 kg/l
TECHNICAL DATA	<p>Mixing ratio (by mass):</p> <ul style="list-style-type: none"> > Component A: Component B – 76,9 : 23,1 <p>Solid content:</p> <ul style="list-style-type: none"> > By weight: ~100 % > By volume: ~100 % <p>Pot life:</p> <ul style="list-style-type: none"> > 25 min under standard conditions <p>Drying/hardening time under standard conditions:</p> <ul style="list-style-type: none"> > Dust dry: after approx. 10 - 12 hours > Foot traffic: after approx. 24 hours
APPLICATION CONDITIONS	<ul style="list-style-type: none"> > Substrate and air temperature: min. +10 °C; max. +30 °C > Relative air humidity: max. 75 %, with adequate ventilation. > There must be no condensation. Pay attention to the dew point.
SUBSTRATE QUALITY	<ul style="list-style-type: none"> > Compressive strength: min. 25 N/mm² > Bond strength (pull-off test): min. 1,5 N/mm² > The surface must be dry and clean. > Substrate moisture: max. 4%
SUBSTRATE PREPARATION	<p>Mechanical treatment (grinding and / or blasting) to remove bumps and weakly bound surface layer and surface contamination.</p> <p>The cracks, pores and uneven sections should be filled with suitable material. Remove dust and loose parts by using a vacuum cleaner or brush.</p>
MATERIAL PREPARATION	<p>Stir the component A. Then add component B into component A and mix thoroughly with a mixer with a low speed (max. 400 r / min) until a homogeneous mixture. Then pour the mixture into another container and mix again.</p>
APPLICATION METHOD	<p>As a primer apply by short-piled roller, brush or rubber wiper. The coating should entirely cover the surface. If necessary, apply in two layers.</p> <p>Mortar for smoothing rough surfaces is applied with a rubber trowel or toothed trowel, depending on the thickness.</p>

PROTECTION SYSTEMS

Primer:

Substrate	Product	Consumption
Concrete of medium absorbency	Floor Expert EP 1013 (1x)	0,30-0,40 kg/m ²
Concrete of high absorbency	Floor Expert EP 1013 (1x)	0,40-0,50 kg/m ²

Epoxy levelling mortar, thickness up to 1 mm:

Function	Product	Consumption
Primer	Floor Expert EP 1013 (1x)	0,3-0,5 kg/m ²
Epoxy levelling mortar	Floor Expert EP 1013 : Quartz sand 0,1-0,6 mm - 1 : 0,5	1,5 kg/m ² / per mm layer

Epoxy levelling mortar, thickness up to 2 mm:

Function	Product	Consumption
Primer	Floor Expert EP 1013 (1x)	0,3-0,5 kg/m ²
Epoxy levelling mortar	Floor Expert EP 1013 : Floor expert quartz mix - 1 : 1	1,8 kg/m ² / per mm layer

Epoxy screed (15-20 mm):

Function	Product	Consumption
Primer	Floor Expert EP 1013 (1x)	0,3-0,5 kg/m ²
Seal coat	Floor Expert EP 1013 (1x)	0,3-0,5 kg/m ²
Epoxy levelling mortar	Floor Expert EP 1013: Floor Expert quartz mix - 1 : 8	2,4 kg/m ² / per mm layer

PACKAGING

	Component A	Component B	Enough for
20 kg (A+B)	15,4 kg	4,6 kg	approx. 50 m ²

COLOUR RANGE/GLOSS

Semi transparent, glossy.

STORAGE

In dry and airy rooms in originally sealed containers at temperatures from +5°C to +25°C.
Shelf life: 24 months

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